

# Powderline Warranty



In partnership with our powder suppliers Interpon and Dulux, Powderline is able to offer Industry Leading Warranties on our products to perform in the relevant classes of the Building Code of Australia (BCA). Through intense testing of our suppliers, our Powder Coating warranty range offers enhanced durability and performance in some of the harshest environments. This has allowed us to offer Domestic Residential warranty (BCA Class 1 & 10) and Commercial Warranties (All classes of the BCA and all geographic locations) that meet the relevant powder coat performance standards.

All recommended performance standards & suitable project types that are covered by the respective powder supplier warranty and are outlined in the table below. To process Warranty orders efficiently please note the following requirements. A project form is available which needs to be completed to ensure all the project elements are adhered to for our warranty powders when assessing your project.

Please refer to the Powder Coating Surface Finish guide. This is available on request and assists in setting a guideline for powder coated products surface finish, based on the AS3715, AAMA and AS4312 standards and most importantly, the stringent Powderline Coating Standard.

Project Type	Non Architectural Powder	Domestic Interpon D1000 or Dulux Duraloy 272	Commercial (Interpon D2525) or Electro & Integrity	Commercial Dulux Duratec	Commercial Interpon D3020	Commercial Dulux Fluorset
Film Integrity/Performance	nil	10 Years	25 Years	25 Years	30 Years	35 Years
Colour Retention	nil	10 Years	15 Years	20 Years	20 Years	30 Years
<b>Project Suitability</b>						
<b>Residential</b>						
Internal Applications	✓	✓	✓	✓	✓	✓
Residential General Buildings	✗	✓	✓	✓	✓	✓
Residential Coastal Buildings	✗	✗	✓	✓	✓	✓
Residential Premium (1-3 floors)	✗	✓	✓	✓	✓	✓
Prestigious & High Rise	✗	✗	✓	✓	✓	✓
<b>Commercial</b>						
Commercial General	✗	✗	✓	✓	✓	✓
Prestigious & High Rise	✗	✗	✓	✓	✓	✓
<b>Prestigious</b>						
Commercial	✗	✗	✓	✓	✓	✓
<b>Building Codes &amp; Standards</b>						
Standards	N/A	AS3715 AAMA2603	AAMA 2604	AAMA 2604	AAMA 2605	AAMA 2605
Building Codes		BCA Class 1 & 10 Domestic Residential Only Up to 3 Storeys	ALL BC Classes Any Building, Any Height All Locations			
Products Include: Aluminium Extrusions, Pressings, Panels, Fencing, Sheets, Perforated/Laser Cut Sheets (Primer Required), Fabricated Product (Weld 15mm Limitation) and all other Aluminium Products						

## General Information

All recommended & suitable project types are covered by the respective powder supplier Warranty. Castings, Re-coated, Anodized, Pretreated Surface and Metal Substrate other than Aluminum have no warranty to adhesion, quality or finish. Please refer to the Powderline Surface Finishes Guide for additional General Information.